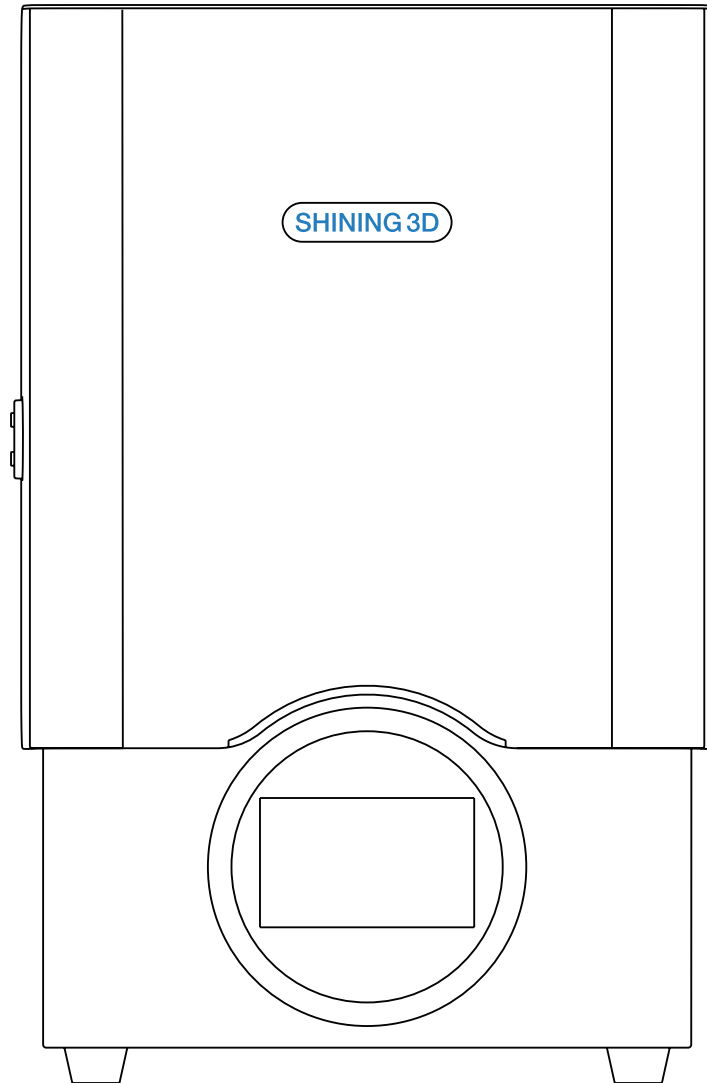




SHINING 3D

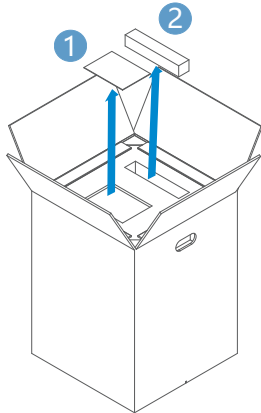
AccuFab L4D 3D Printer



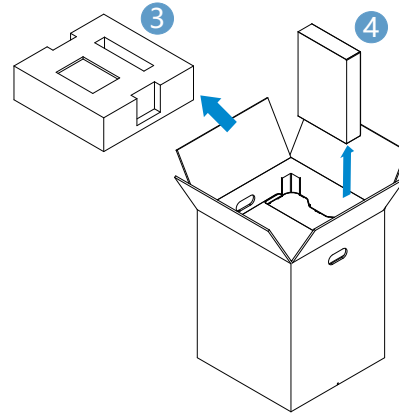
Installation Guide

Unpacking

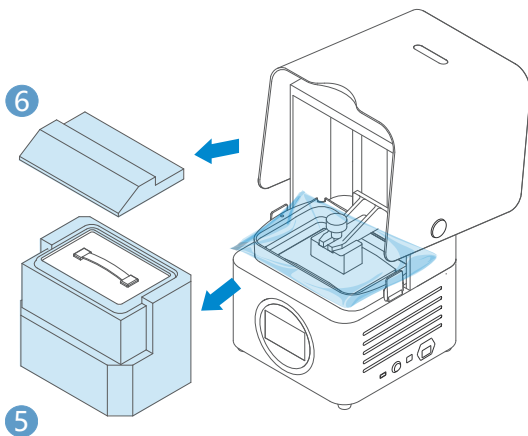
1) Open the package and take out the "product certificate", "installation guide" ① and power cable ②.



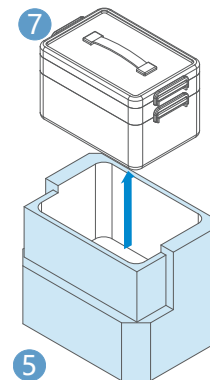
2) Remove foam ③, take out the spare resin tank ④ from the back of the printer.



3) Remove the package, place the printer on the table, and open the printer chamber door. Remove fixing foam ⑤ & ⑥ inside the printer.



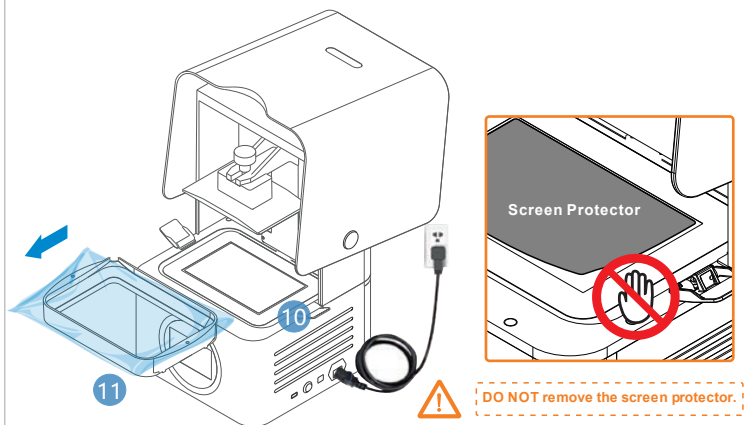
4) Take out accessory box ⑦ from fixing foam ⑤.



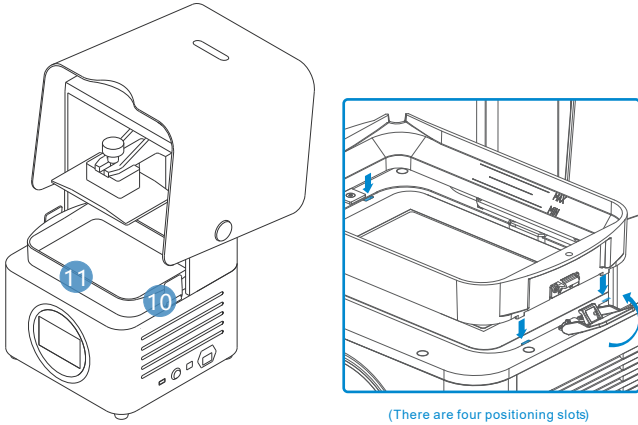
5) Connect the power supply ⑧ and press the power button ⑨ on right side of the printer. During printer initialization, platform will go to the top position.



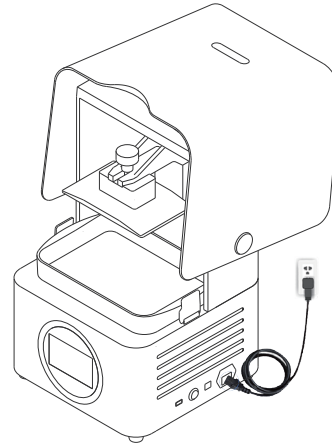
6) Wait for the printer to stop moving, open the buckles ⑩ and take out the resin tank ⑪. Remove the protect film around the resin tank.



7) Put clean resin tank 11 into the position. Lock the buckles 10 for resin tank.



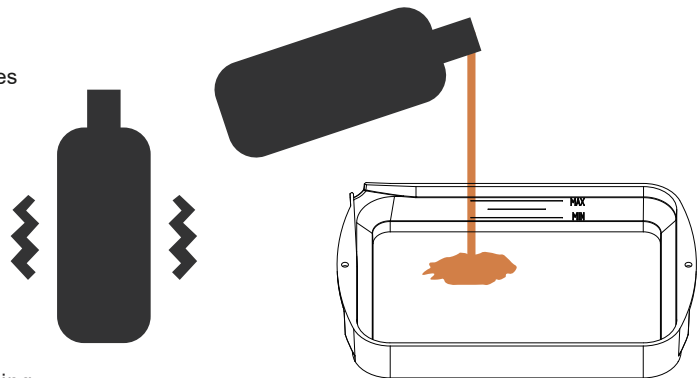
8) As the following picture shows, installation is completed.



Add Material

Shake for 2 mins before pouring material into the resin tank to avoid sediment.

Note that the resin level should be between the indicator lines of minimum and maximum.

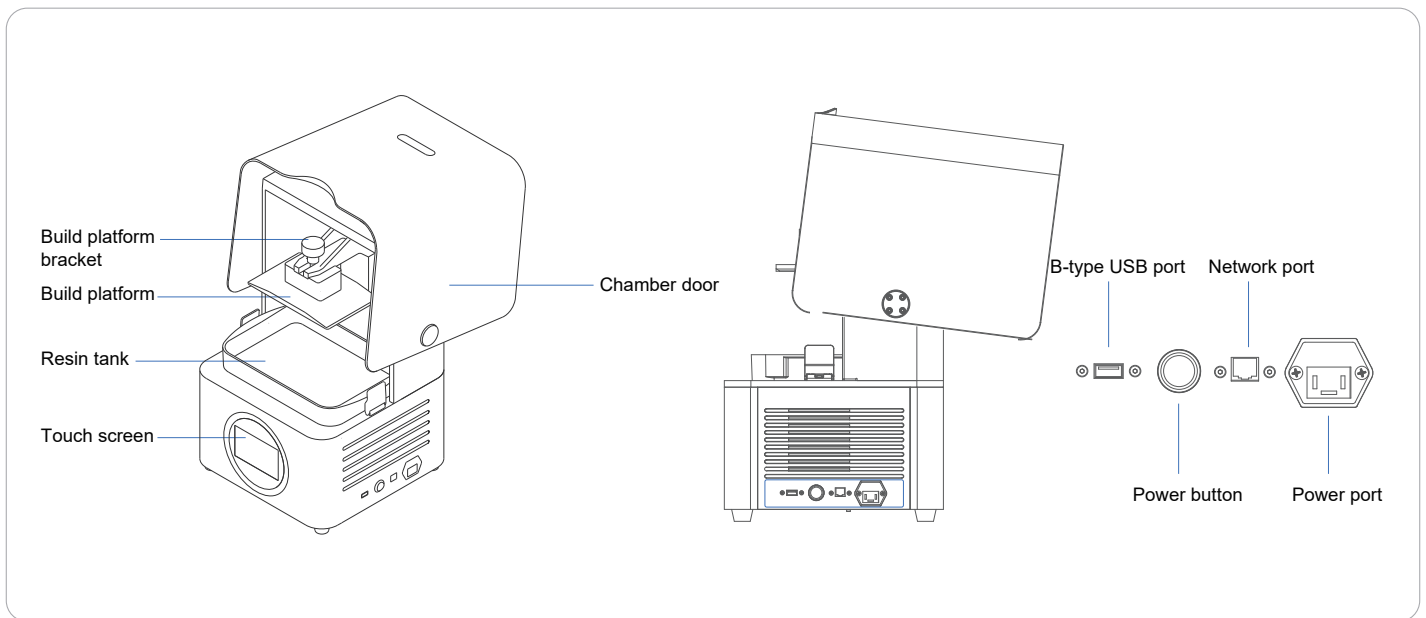


Note: You can also add resin during printing without pausing.

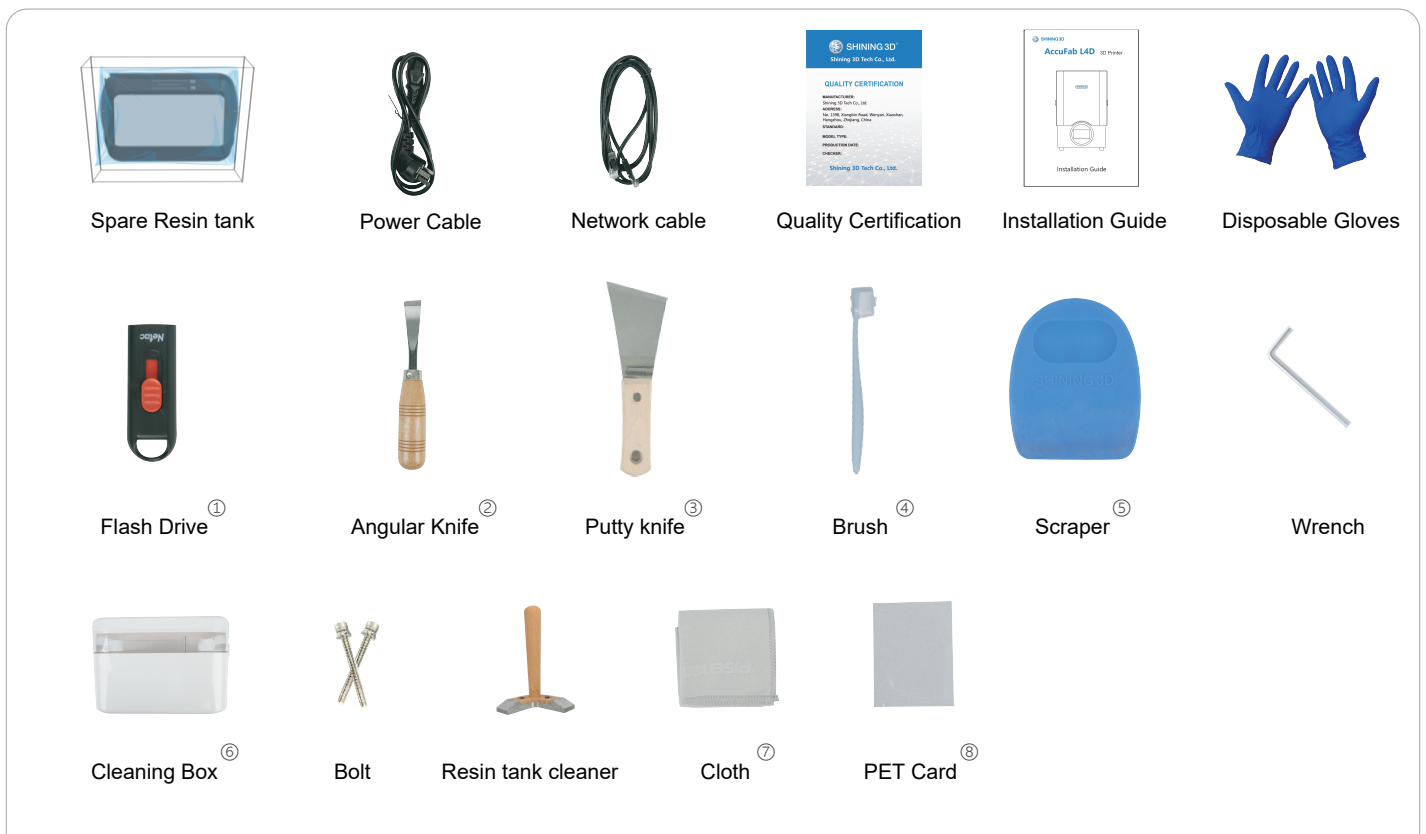
First Print

Please refer to the "AccuFab-L4D Quick Start Guide" in the flash drive. The flash drive can be used for data transmission later on.

Product Preview



Part List



- ① **Flash Drive:** Flash drive contains Installer of AccuWare, Printer profile “*.sndeV”, User Manual, Quick Start Guide and “Factory test reports”
- ② **Angular Knife:** Used to remove models from the platform after printing finished.
- ③ **Putty Knife:** Used to remove models from the platform after printing finished.
- ④ **Brush:** Used to clean extra resin on the model.

- ⑤ **Scraper:** Used to stir resin in the tank to avoid sediment.
- ⑥ **Cleaning Box:** Used to store parts or alcohol.
- ⑦ **Cloth:** Used to clean optical path including projector lens, protection glass and resin tank glass.
- ⑧ **PET Card:** Used to level the platform and remove the cured layer.



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